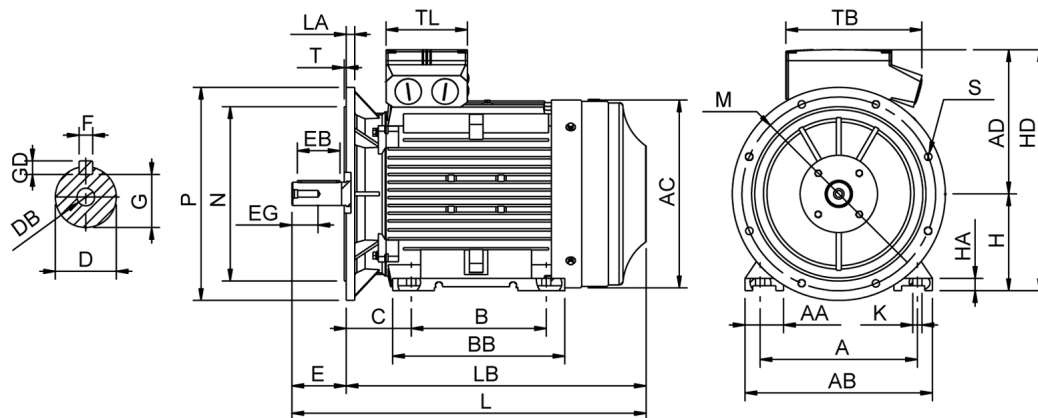


Data Sheet

Itemnumber..... 6062800400



A = 457	AC = 546	BB = 485	DB = M20	EG = 58	GD = 12	HB = 349	L = 965	M = 500	S = 8-Ø18,5	TL = 271
AA = 85	AD = 400	C = 190	E = 140	F = 20	H = 280	HD = 680	LA = 22	N = 450	T = 5	
AB = 542	B = 368	D = 75	EB = 125	G = 67,50	HA = 30	K = 24	LB = 825	P = 550	TB = 211	

Version

Type..... HMC4 280S-6
Design..... Induction motor
Standard series..... IEC 60034
Phase / Voltage range..... 3~ / Low

Electrical design

Efficiency..... IE4
Pole..... 6
Power at 50 Hz (kW)..... 45,0
Hz..... 50
Voltage..... 400VD/690VY
Winding voltage..... 400VD/690VY 50 Hz
Power output (kW)..... 45,0
Duty..... S1
Insulation class..... F
Temperature rise..... B

Mechanical design

Frame size..... 280
Mounting..... B35
Rain cap..... No
Protection class..... IP55
Cooling method..... IC411/TEFC
External grounding..... Yes
Drain hole..... Yes
Frame material..... Cast Iron
Material approval..... None
Shaft..... IEC standard
Key..... Closed key
Balancing..... Half key balancing
Vibration class..... Grade-A
Weight (kg)..... 572

Environment condition

Ambient temp. min. (°C)..... -20
Ambient temp. max. (°C)..... 40
Altitude (mtr up to)..... 1000

Bearing

DE Bearing..... 6317/C3
NDE Bearing..... 6314/C3
Fixed bearing..... DE

Terminal box

Tbox position..... Top
Cable entry direction..... Right (from DE)
Cable entry
Main..... 2 x M63x1,5
Plastic blindcaps
Accessory..... 2 x M20x1,5
Plastic blindcaps
Terminal board thread..... M10

Test values

Rotor inertia (kgm²)..... 1,75
Noise level (dB(A))..... 60
Starting time (sec.)..... 0,15

Motor protection

Thermal protection main..... PTC 3x 155 dgr
Thermal protection second.. None
Space heater..... None None
Temperature detector..... No
SPM..... No
IR wire..... No
Tropical insulation..... No

Explosion protection

According to..... None
Type of protection..... None

General

Direction of rotation..... CW
Painting..... RAL 9005
Nameplate..... Multivoltage
Special packing..... No
Special requirements..... No

Rated power (kW)	45,0	43,5	54,0	52,5
Frequency (Hz)	50	50	60	60
Voltage (V)	400 690	380 660	480 830	440
Connection	D Y	D Y	D Y	D
Full load current (A)	82,5 47,5	85,0 49,0	82,5 47,5	85,0
Speed (rpm)	980	980	1180	1180
Power factor cos(phi)	0,83	0,84	0,83	0,85
Efficiency, 100/75/50 (%)	94,8/94,7/93,9	94,8/94,7/93,9	94,8/94,7/93,9	94,4/94,3/93,5
Ist/In	9,40	8,25	9,40	8,65
Full load torque (Nm)	440	425	440	425
Tst/Tn	2,90	2,70	2,90	2,50
Tmax/Tn	3,60	3,35	3,60	3,10
Duty	S1	S1	S1	S1
Ambient temp. (°C)	40	45	40	45